**ENERGY SAVINGS** 

WATER SAVINGS





Compact Habit substantially im-The Compact Habit factory has its own solar plant producing elecproves the levels of technical, functional and environmental trical energy with the capacity to generate 468,465 KWh of net quality of buildings. With this sysenergy per year with CO2 savtem the ecological footprint (enings equivalent to 219,073.44 kg ergy consumption and CO2 emissions) of a building is reduced by (Spanish mix). We are conscious of the environmental problems of 35% compared with the same the earth. Compact Habit joins to building constructed using tradicompanies that provide specific tional systems. The installation of photovoltaic panels means Comsolutions to the environmental problems of the present and the pact Habit only consumes 35% of the energy it generates.

The very nature of industrial pro-The thermal and acoustic insulation of each module maximises duction favours the ongoing opits' users comfort, and the energy timisation of processes and is efficiency achieved, in addition to without doubt an essential facsignificant savings in consumptor for savings in energy and retion, has led it to obtain the maxisources mum building energy certifica-

The optimisation of resources inherent to an industrial production system also affects water. The water savings achieved in the industrial construction process of Compact Habit compared to conventional systems is approximately 20%.



4.84% 5.69% 5.15% 21.95%

4.26%

Ma	teria	le*

Percentage of emissions of kgCO2/
<ul> <li>a. Pegging out and earth-moving</li> </ul>
h Foundations and retaining walls

- c. Common spaces d. Conventional roof e. Structure(1)
- f Facades g. Interior partition walls h. Interior finishes i. Terraces
- . Building services

taic panels at the CH factory.

\*Data hased in Mannesa Building

## Location . . .

# Energy . .

# Passive systems . . .

## Water consumption . . .

Using the automotive sector as a reference, the process for the production of CH modules consists, firstly, of the manufacture of a structural chassis of reinforced concrete, which is placed on a production line and equipped with all its components (coverings, building services, joinery, façades, etc.), resulting in a completely finished building module.

This process allows rigorous management and coordination of all tradespersons involved in the process, optimising processes, minimising unforeseen circumstances and providing value to the construction sector with the concept of "ongoing improvement".

Similarly, due to the speed of the construction system and the fact it is an industrialised process, the construction materials used must be placed using dry construction (quick and easy placement, no drying time, easy maintenance, good waste management, etc.).

In an industrial process like that of Compact Habit, waste management is fundamental and it is much easier to establish a system for it than in regular construction processes. In our case the construction of homes is linked to strict requirements in the industrial world regarding waste. The separation, classification and possible reuse of waste is perfectly studied at the facilities of Compact Habit where all these processes are studied from the





Data from the study "Life Cycle Assessment, comparing Compact Habit and conventional buildings" by the company "Societat Orgànica". Final report: 25 September 2008

